



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-9

Job Sheet 172275



Part No: D3589-9

Job Qty: 6 ea

Part Name: Fwd Guide Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 6 IPP Rev:A 08-06-05 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/23
100	Waterjet	6 pcs		3/9/18	0.00	0.80	Waterjet1		SC 18/02/23
120	QC	6 pcs		3/9/18	0.00	0.00	QC8		FEB 27 2018
130	Packaging	6 pcs		3/9/18	0.00	0.00	Packaging3 WA002		FEB 27 2018
140	QC21-SA	6 Ea		3/9/18	0.00	0.00	QC21		FEB 27 2018

Part Op 100 - Cut as per dwg D3589 Prog Rev: C Dwg Rev: C Deburr as required
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

DAS
21
9-08
FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.3600 sf (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	120	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Guide Plate	1.060inches ± 0.030	1.090 1.030	1,062	
2	Fwd Guide Plate	5.150inches ± 0.030	5.180 5.120	5,16	
3	Fwd Guide Plate	1.780inches ± 0.030	1.810 1.750	1,79	
4	Fwd Guide Plate	0.063inches ± 0.010	0.073 0.053	0,058	

Plex 2/14/18 2:02 PM Dart.Gagnon.Michelle



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Container No: S045030



Part: D3589-9

Job No: 172275

Serial No/Batch: S045030

Revision: D3589

Inspector:

Date: 02/23/18